



SOUTHCO No. 27 ADJUSTABLE PAWL FASTENER - ASSEMBLY
SOUTHCO KNOB TYPE - TYPE B

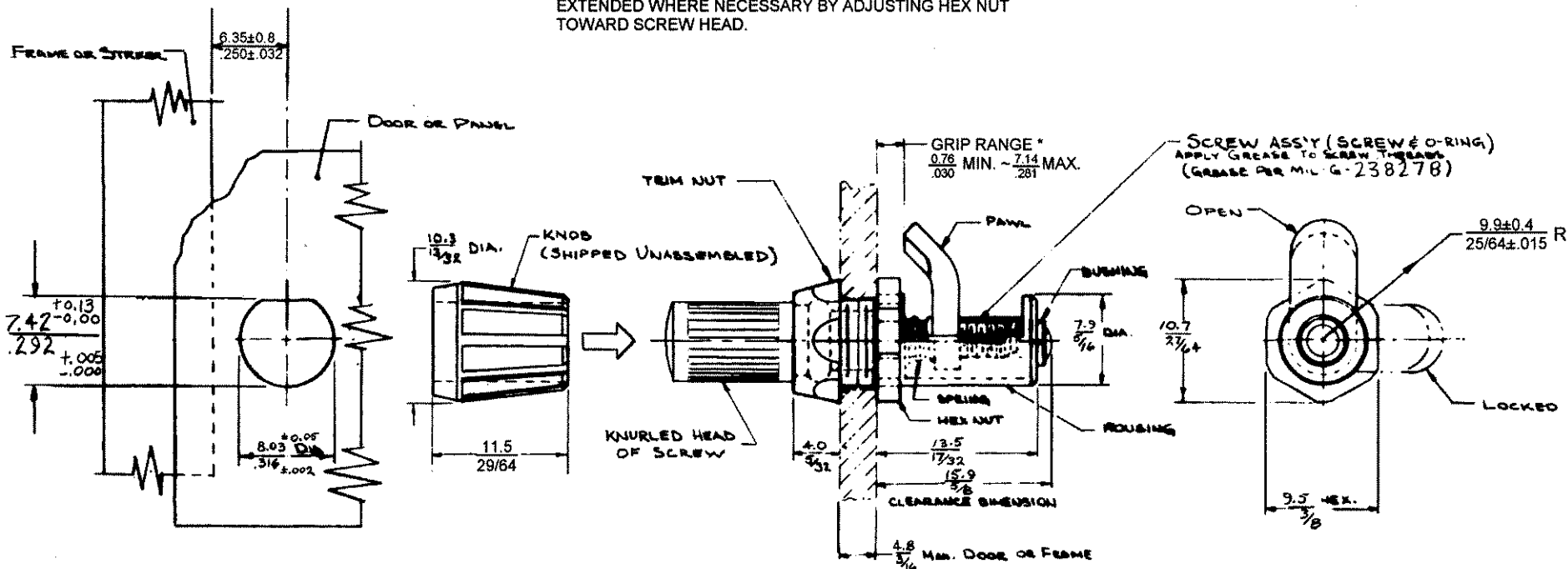
DATE	DESIGN	COND	SCALE	DRAWING NUMBER
7-9-75	JHV		N.T.S.	J-27-20-311-26

REV. LET.	DATE	BY-CHKD	REVISIONS	ITEM	PART No.	MATERIAL	FINISH	R.S.	DATE	APP.
G	18 JAN 93	JSK	PRN: 14-75	ASSEMBLY	27-20-311-20			A		
H	5 MAR 93	JRR	PRN: 5-1-03	FASTENER ASS'Y	27-99-126-20	SEE NOTE 'A'	SEE NOTE 'A'	B		
				KNOB	27-71-101-41	THERMOPLASTIC	BLACK	C		
								D	2612	rl

NOTE 'A' - MATERIAL AND FINISH -
COMPONENTS ARE STAINLESS STEEL PASSIVATED EXCEPT FOR 'O'-RING, WHICH IS SYNTHETIC RUBBER, NATURAL AND BUSHING WHICH IS BRASS, NATURAL.

THESE ASSEMBLIES ARE NON-REPAIRABLE ITEMS AND COMPONENTS ARE NOT AVAILABLE AS REPLACEMENT OR REPAIR PARTS.

* OUTER PANEL THICKNESS PERMITTING, MAX. GRIP MAY BE EXTENDED WHERE NECESSARY BY ADJUSTING HEX NUT TOWARD SCREW HEAD.



Mounting Instructions

PUNCH SHAPED HOLE IN PANEL, LOCATED AS SHOWN. INSERT FASTENER FROM BACK SIDE OF PANEL, MAKING SURE HEX NUT IS AT BACK EDGE OF HOUSING CUTOUT. SLIP TRIM NUT OVER SCREW AND RUN DOWN FINGER TIGHT AGAINST PANEL. WITH PAWL IN LOCKED POSITION AND HOUSING PROPERLY ORIENTED, HOLD HOUSING IN POSITION AND TIGHTEN HEX NUT HARD AGAINST PANEL WITH 3/8 OPEN-END WRENCH THEN PUSH KNOB ONTO KNURLED HEAD OF SCREW.