

DRAWING NUMBER
J-64-10-302-90

SCALE
N.T.S.

CHKD
VBS

DRAWN
VBS

DATE
4-16-84

SOUTHCO No. 64 FLUSH PADDLE LATCH



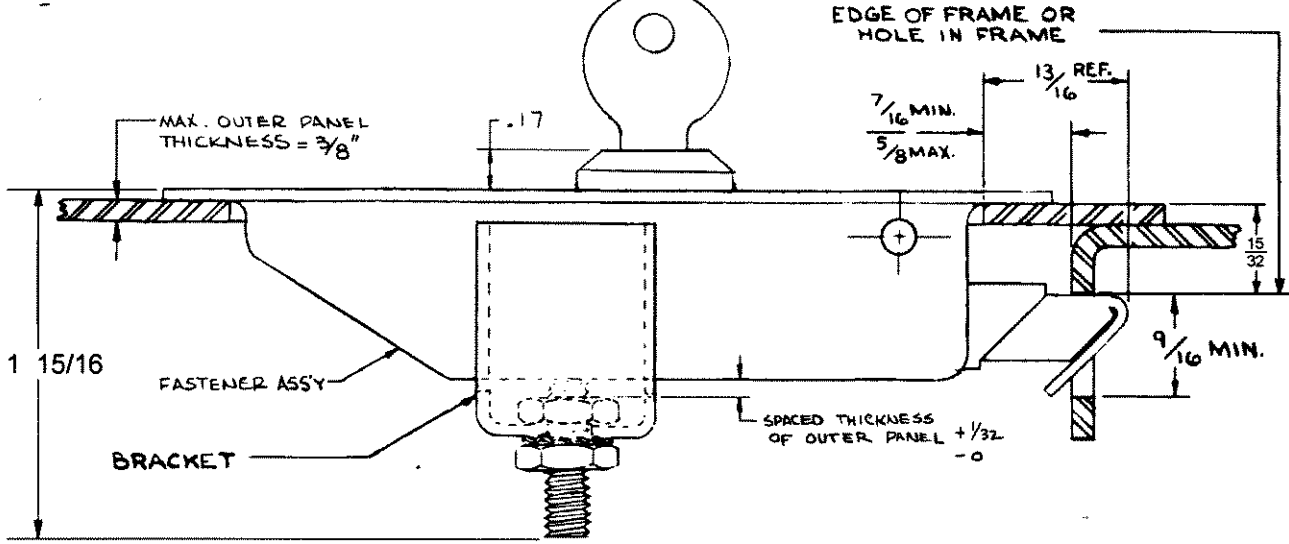
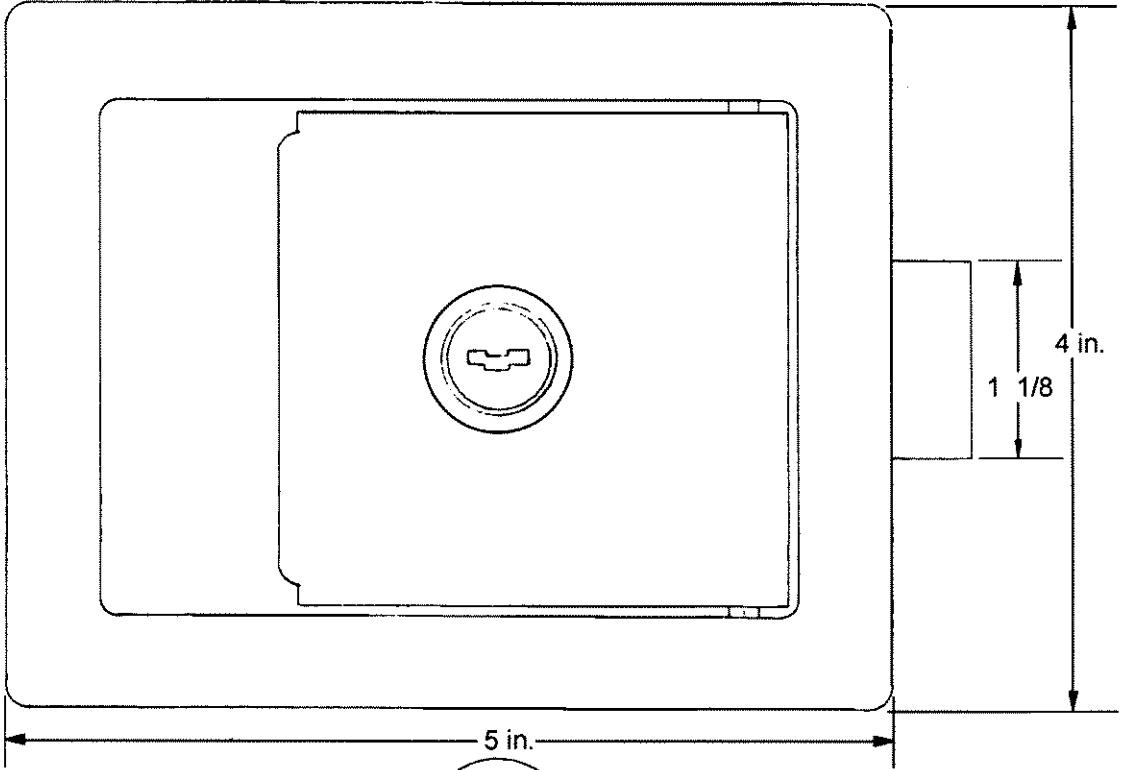
R.S.	DATE	APP.
A		
B		
C		
D		

ITEM	COMPONENT	PART N ^o	MATERIAL	FINISH
ASSEMBLY		64-10-302-90		
	CUP SUB ASS'Y		STEEL	SEE NOTE 'A'
	PADDLE SUB ASS'Y			SEE NOTE 'B'
	PIN		STAINLESS STEEL	PASSIVATE
	SLIDE		STEEL	QQ-Z-325 TY.I, CL.2 ZINC PLATE - CHROMATE DIP - BRIGHT
	SPRING		STAINLESS STEEL	PASSIVATE
	BRACKET		STEEL	ZINC PLATE
	NUT		STEEL	ZINC PLATE
	LOCK WASHER		STEEL	ZINC PLATE

NOTE "A" - CUP; BLACK ORGANIC COATING
GUIDE; ZINC PLATE PER QQ-Z-325 TY.I, CL.2 PLUS CHROMATE DIP - BRIGHT
STUD; ZINC PLATE PER QQ-Z-325 TY.I, CL.3 PLUS CHROMATE DIP - YELLOW

NOTE "B" - PADDLE; STEEL, BLACK ORGANIC COATING
LOCK; ZINC DIE CAST, BLACK ORGANIC COATING, AN BRASS TUMBLERS.
LOCK PAWL; STEEL ZINC PLATE PER QQ-Z-325 TY.II, CL.2 PLUS CHROMATE DIP - YELLOW

INSTALLATION - PREPARE A RECTANGULAR HOLE $3\frac{1}{2} \times 4\frac{1}{4}$ ($\frac{1}{8}$ MAX CORNER RADI) ADJUST FIRST NUT, AS SHOWN, FOR THICKNESS OF OUTER PANEL. PLACE LATCH IN HOLE, THEN PLACE BRACKET OVER STUD AS SHOWN AND SECURE WITH LOCKWASHER AND NUT.



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 REV. E 5 MAR 93-JC~PRV/S-1-03

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 REV. A 7-22-85 VE 2-11-84-71
 REV. B 2-24-88 RUP, PRN, CA, ICA
 REV. C 2-3-88 RUP, PRN, CA, ICA