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SOUTHCO No. 81 FLUSH HEAD STUD

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
9-7-73	RJB		5:1	J-81-19-16

REV	DATE	DRAWN/CHKD	DESCRIPTION	PART NUMBER	"U"	"L"	"F"
I	06FEB2004	AJH/DLH	PRN: P2004-0118	81-19-040-16	.133	.225	.325
J	20APR2016	CMS/MSR	PRN: P2016-0884	81-19-060-16	.153	.245	.345
				81-19-080-16	.173	.265	.365
				81-19-100-16	.193	.285	.385
				81-19-120-16	.213	.305	.405
				81-19-140-16	.233	.325	.425
				81-19-160-16	.253	.345	.445
				81-19-180-16	.273	.365	.465
				81-19-200-16	.293	.385	.485
				81-19-220-16	.313	.405	.505
				81-19-240-16	.333	.425	.525
				81-19-260-16	.353	.445	.545
				81-19-280-16	.373	.465	.565
				81-19-300-16	.393	.485	.585
				81-19-320-16	.413	.505	.605
				81-19-440-16	.533	.625	.725

INCHES

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

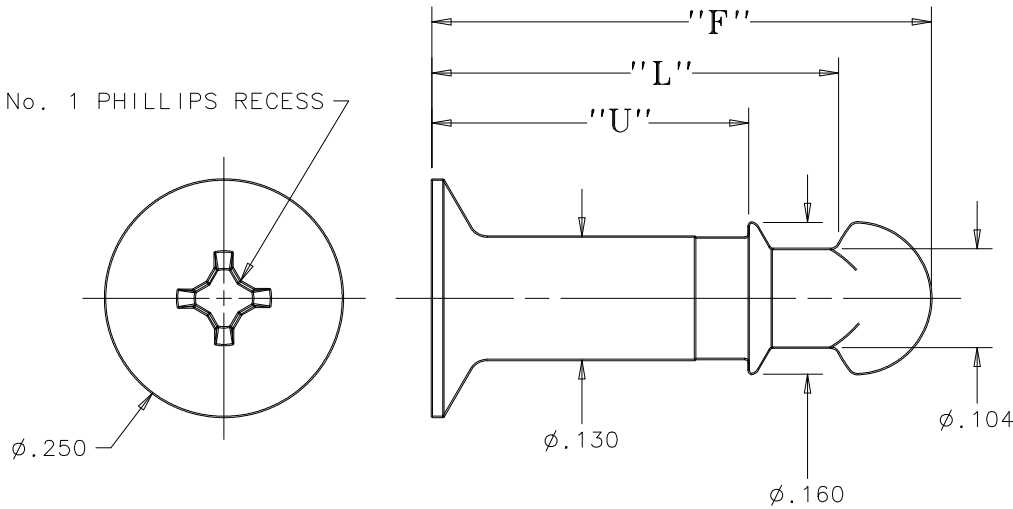


THIRD ANGLE PROJECTION

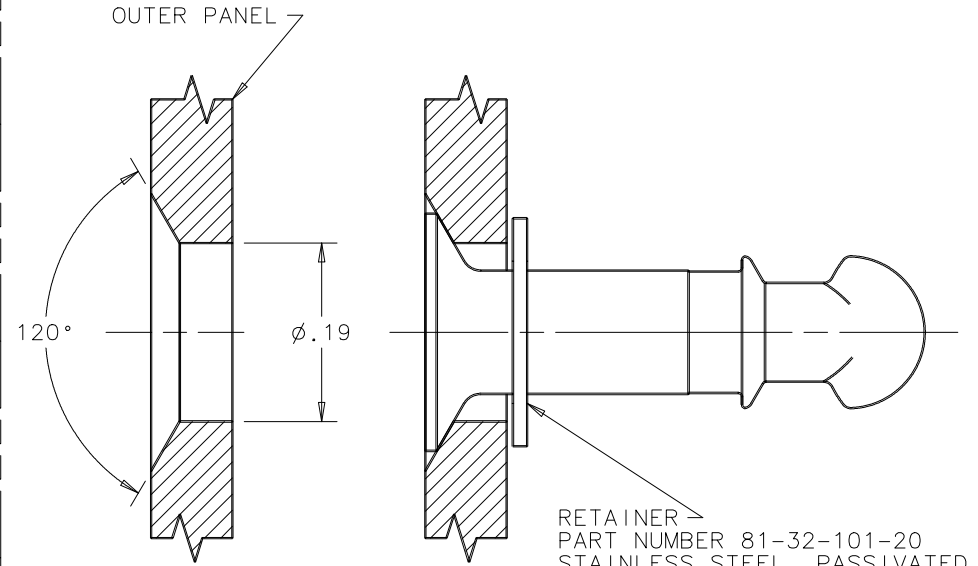
A PAPER SIZE

NOTES:
 A. MATERIAL: CASE HARDENED STEEL
 B. FINISH: ZINC PLATE CHROMATE PLUS SEALER

No. 1 PHILLIPS RECESS



INSTALLATION



STEP 1:
 PREPARE $\phi .19$ HOLE
 IN OUTER PANEL

STEP 2:
 COUNTERSINK TO .030 DEPTH

STEP 3:
 INSERT STUD AND ADD RETAINER

RETAINER
 PART NUMBER 81-32-101-20
 STAINLESS STEEL, PASSIVATED